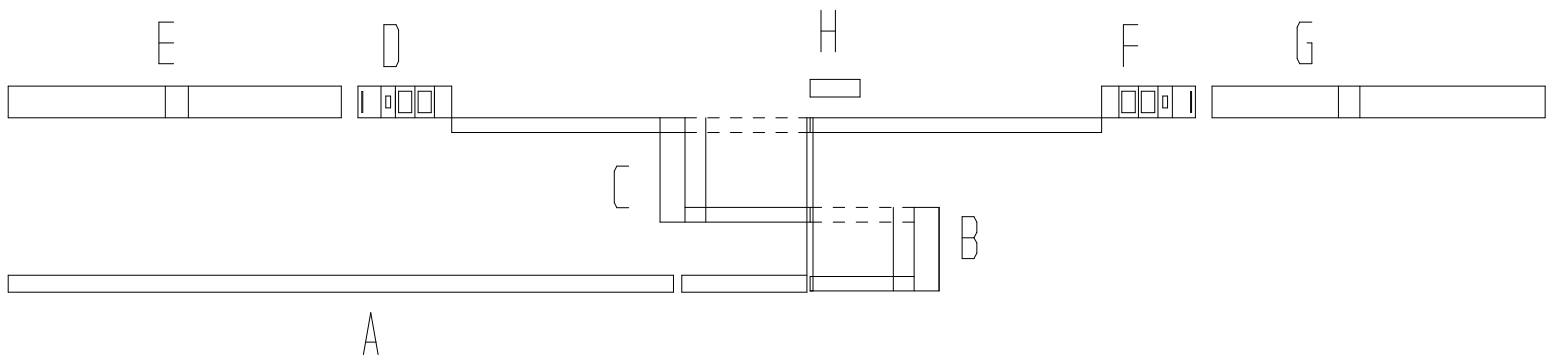


COMPLETE LAYOUT OF F/J PLANT



A = INFEEED CONVEYOR TO PROFILER NO 1

B = PROFILER NO 1

C = PROFILER NO 2

D = PRESS A

E = KICK OUT TABLE AFTER PRESS A

F = PRESS B

G = KICK OUT TABLE AFTER PRESS B

H = PLC CONTROL PANEL